

Benefits:

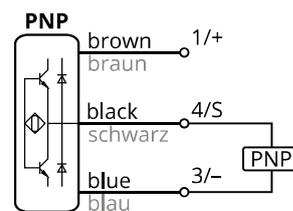
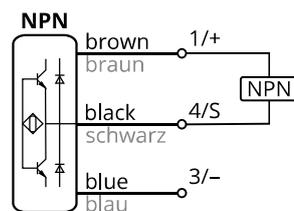
- ▶ Resistant to extreme electromagnetic fields
- ▶ Welding drops do not adhere on PTFE housings

Vorteile:

- ▶ Widersteht extremen elektromagnetischen Feldern
- ▶ Schweißtropfen haften nicht an PTFE-Gehäusen

Data sheets are available on  
<http://xecro.com>.

Datenblätter sind auf  
<http://xecro.com> verfügbar.



All devices of this section may not be used if the safety of persons rely on their faultless function!

Alle Geräte dieses Abschnittes dürfen nicht verwendet werden, wenn die Sicherheit von Personen von deren fehlerlosen Funktion abhängt!

A close-up photograph of an industrial welding process. A bright, intense light emanates from the point where a welding torch or electrode meets a metal workpiece. A dense spray of bright orange and yellow sparks is being ejected from the welding point, creating a dynamic and energetic scene. The background is dark, with some industrial equipment visible, including a red structure on the right and a blue structure on the left.

# Inductive Sensors 3-Wire DC Weld-Field Immune

Weld-field Immune Series sensors from XECRO work even if exposed to the strongest magnetic fields typically seen when sensors are installed close to industrial welding equipment. They are supplied with brass housings and PTFE front caps (Teflon®).

Schweißfeste Sensoren von XECRO funktionieren auch unter dem Einfluss stärkster magnetischer Felder, wie sie zum Beispiel auftreten, wenn Sensoren nahe industrieller Schweißvorrichtungen montiert werden. Sie werden mit Messinggehäuse und PTFE-Frontkappen geliefert (Teflon®).

## Inductive Proximity Switch 3-Wire DC Weld-Field Immune

## Induktive Näherungsschalter 3-Leiter DC Schweißfest

shielded  
bündig  
M8×1 | 1 mm



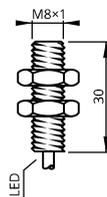
shielded  
bündig  
M8×1 | 1 mm



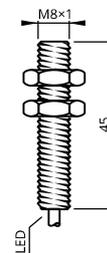
shielded  
bündig  
M8×1 | 1 mm



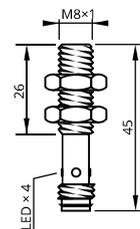
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standard



standard



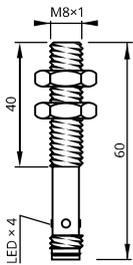
Sensing distance $S_n$	Schaltabstand $S_n$	1 mm	1 mm	1 mm
Operating voltage	Betriebsspannung	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>
Reverse polarity protection	Verpolungsschutz	built-in integriert	built-in integriert	built-in integriert
Current consumption	Stromverbrauch	<8 mA	<8 mA	<8 mA
Current load capability	Ausgangsbelastbarkeit	200 mA	200 mA	200 mA
Short circuit protection	Kurzschlusschutz	built-in integriert	built-in integriert	built-in integriert
Voltage drop	Spannungsabfall	<1.5 V @ 200 mA	<1.5 V @ 200 mA	<1.5 V @ 200 mA
Switching frequency	Schaltfrequenz	1000 Hz	1000 Hz	1000 Hz
Correction factors	Korrekturfaktoren	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
Operating temperature	Betriebstemperatur	-25...+75 °C	-25...+75 °C	-25...+75 °C
Protection class	Schutzklasse	IP67	IP67	IP67
Sensing face	Sensorfläche	PTFE	PTFE	PTFE
Housing material	Gehäusewerkstoff	SS304, PTFE coated	SS304, PTFE coated	SS304, PTFE coated
Switching indicator	Schaltanzeige	built-in integriert	built-in integriert	built-in integriert
Connection	Anschluss	PUR, ultra-flex	PUR, ultra-flex	conn. M8 M8-Stecker
Article code PNP, NO	↘	IWI8-S1PO30-A2P	IWI8-S1PO45-A2P	IWI8-S1PO45-A8
Article code PNP, NC	↗	IWI8-S1PC30-A2P	IWI8-S1PC45-A2P	IWI8-S1PC45-A8
Article code NPN, NO	↘	IWI8-S1NO30-A2P	IWI8-S1NO45-A2P	IWI8-S1NO45-A8
Article code NPN, NC	↗	IWI8-S1NC30-A2P	IWI8-S1NC45-A2P	IWI8-S1NC45-A8

Mind O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8. O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8 beachten.

shielded  
bündig  
M8×1 | 1 mm



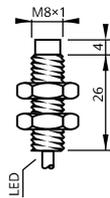
standard



unshielded  
nicht bündig  
M8×1 | 2 mm



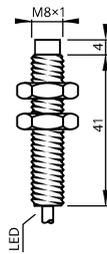
standard



unshielded  
nicht bündig  
M8×1 | 2 mm



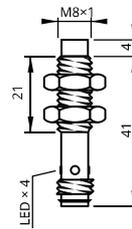
standard



unshielded  
nicht bündig  
M8×1 | 2 mm



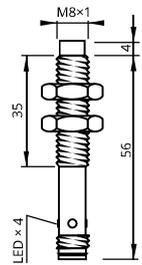
standard



unshielded  
nicht bündig  
M8×1 | 2 mm



standard



1 mm	2 mm	2 mm	2 mm	2 mm
10...30 V <sub>DC</sub>				
built-in integriert				
<8 mA				
200 mA				
built-in integriert				
<1.5 V @ 200 mA				
1000 Hz				
Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
-25...+75 °C				
IP67	IP67	IP67	IP67	IP67
PTFE	PTFE	PTFE	PTFE	PTFE
SS304, PTFE coated				
built-in integriert				
conn. M8 M8-Stecker	PUR, ultra-flex	PUR, ultra-flex	conn. M8 M8-Stecker	conn. M8 M8-Stecker
IWI8-S1PO60-A8	IWI8-N2PO30-A2P	IWI8-N2PO45-A2P	IWI8-N2PO45-A8	IWI8-N2PO60-A8
IWI8-S1PC60-A8	IWI8-N2PC30-A2P	IWI8-N2PC45-A2P	IWI8-N2PC45-A8	IWI8-N2PC60-A8
IWI8-S1NO60-A8	IWI8-N2NO30-A2P	IWI8-N2NO45-A2P	IWI8-N2NO45-A8	IWI8-N2NO60-A8
IWI8-S1NC60-A8	IWI8-N2NC30-A2P	IWI8-N2NC45-A2P	IWI8-N2NC45-A8	IWI8-N2NC60-A8

## Inductive Proximity Switch 3-Wire DC Weld-Field Immune

## Induktive Näherungsschalter 3-Leiter DC Schweißfest

shielded  
bündig  
M12×1 | 2 mm



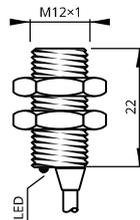
shielded  
bündig  
M12×1 | 2 mm



shielded  
bündig  
M12×1 | 2 mm



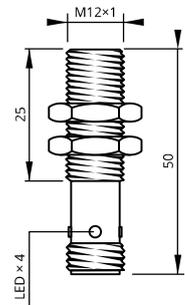
standard



standard



standard



Sensing distance $S_n$	Schaltabstand $S_n$	2 mm	2 mm	2 mm
Operating voltage	Betriebsspannung	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>
Reverse polarity protection	Verpolungsschutz	built-in integriert	built-in integriert	built-in integriert
Current consumption	Stromverbrauch	<8 mA	<8 mA	<8 mA
Current load capability	Ausgangsbelastbarkeit	200 mA	200 mA	200 mA
Short circuit protection	Kurzschlussschutz	built-in integriert	built-in integriert	built-in integriert
Voltage drop	Spannungsabfall	<1.5 V @ 200 mA	<1.5 V @ 200 mA	<1.5 V @ 200 mA
Switching frequency	Schaltfrequenz	1000 Hz	1000 Hz	1000 Hz
Correction factors	Korrekturfaktoren	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
Operating temperature	Betriebstemperatur	-25...+75 °C	-25...+75 °C	-25...+75 °C
Protection class	Schutzklasse	IP67	IP67	IP67
Sensing face	Sensorfläche	PTFE	PTFE	PTFE
Housing material	Gehäusewerkstoff	brass, PTFE coated	brass, PTFE coated	brass, PTFE coated
Switching indicator	Schaltanzeige	built-in integriert	built-in integriert	built-in integriert
Connection	Anschluss	PUR, ultra-flex	PUR, ultra-flex	conn. M12 M12-Stecker
Article code PNP, NO	↘	IWI12-S2PO22-A2P	IWI12-S2PO30-A2P	IWI12-S2PO50-A12
Article code PNP, NC	↗	IWI12-S2PC22-A2P	IWI12-S2PC30-A2P	IWI12-S2PC50-A12
Article code NPN, NO	↘	IWI12-S2NO22-A2P	IWI12-S2NO30-A2P	IWI12-S2NO50-A12
Article code NPN, NC	↗	IWI12-S2NC22-A2P	IWI12-S2NC30-A2P	IWI12-S2NC50-A12

Mind O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8. O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8 beachten.

shielded  
bündig  
M12×1 | 2 mm



shielded  
bündig  
M12×1 | 2 mm



unshielded  
nicht bündig  
M12×1 | 4 mm



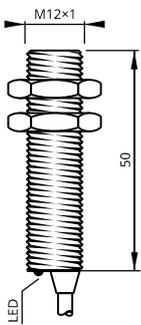
unshielded  
nicht bündig  
M12×1 | 4 mm



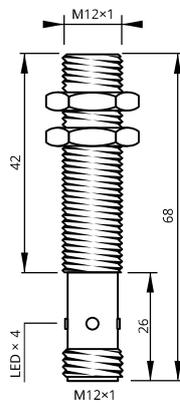
unshielded  
nicht bündig  
M12×1 | 4 mm



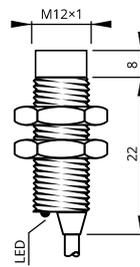
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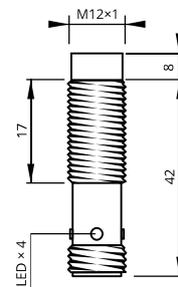
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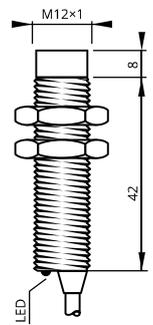
standard



standard



standard



2 mm		2 mm		4 mm		4 mm		4 mm	
10...30 V <sub>DC</sub>									
built-in	integriert								
<8 mA		<8 mA		<8 mA		<8 mA		<8 mA	
200 mA		200 mA		200 mA		200 mA		200 mA	
built-in	integriert								
<1.5 V @ 200 mA		<1.5 V @ 200 mA		<1.5 V @ 200 mA		<1.5 V @ 200 mA		<1.5 V @ 200 mA	
1000 Hz		1000 Hz		750 Hz		750 Hz		750 Hz	
Alu 0.45 · Brs 0.50 · SS 0.85		Alu 0.45 · Brs 0.50 · SS 0.85		Alu 0.45 · Brs 0.50 · SS 0.85		Alu 0.45 · Brs 0.50 · SS 0.85		Alu 0.45 · Brs 0.50 · SS 0.85	
-25...+75 °C		-25...+75 °C		-25...+75 °C		-25...+75 °C		-25...+75 °C	
IP67		IP67		IP67		IP67		IP67	
PTFE		PTFE		PTFE		PTFE		PTFE	
brass, PTFE coated		brass, PTFE coated		brass, PTFE coated		brass, PTFE coated		brass, PTFE coated	
built-in	integriert								
PUR, ultra-flex		conn. M12 M12-Stecker		PUR, ultra-flex		conn. M12 M12-Stecker		PUR, ultra-flex	
IWI12-S2PO50-A2P		IWI12-S2PO68-A12		IWI12-N4PO30-A2P		IWI12-N4PO50-A12		IWI12-N4PO50-A2P	
IWI12-S2PC50-A2P		IWI12-S2PC68-A12		IWI12-N4PC30-A2P		IWI12-N4PC50-A12		IWI12-N4PC50-A2P	
IWI12-S2NO50-A2P		IWI12-S2NO68-A12		IWI12-N4NO30-A2P		IWI12-N4NO50-A12		IWI12-N4NO50-A2P	
IWI12-S2NC50-A2P		IWI12-S2NC68-A12		IWI12-N4NC30-A2P		IWI12-N4NC50-A12		IWI12-N4NC50-A2P	

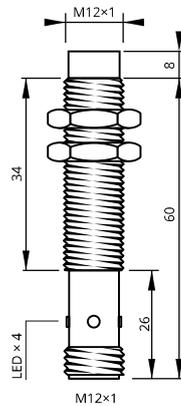
## Inductive Proximity Switch 3-Wire DC Weld-Field Immune

## Induktive Näherungsschalter 3-Leiter DC Schweißfest

unshielded  
nicht bündig  
**M12×1 | 4 mm**



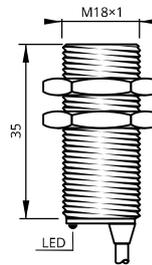
standard



shielded  
bündig  
**M18×1 | 5 mm**



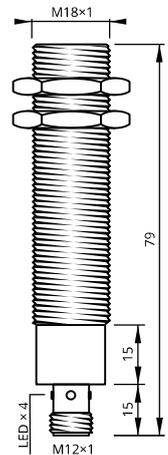
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shielded  
bündig  
**M18×1 | 5 mm**



standard



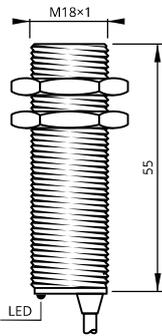
Sensing distance $S_n$	Schaltabstand $S_n$	4 mm	5 mm	5 mm
Operating voltage	Betriebsspannung	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>
Reverse polarity protection	Verpolungsschutz	built-in integriert	built-in integriert	built-in integriert
Current consumption	Stromverbrauch	<8 mA	<8 mA	<8 mA
Current load capability	Ausgangsbelastbarkeit	200 mA	200 mA	200 mA
Short circuit protection	Kurzschlusschutz	built-in integriert	built-in integriert	built-in integriert
Voltage drop	Spannungsabfall	<1.5 V @ 200 mA	<1.5 V @ 200 mA	<1.5 V @ 200 mA
Switching frequency	Schaltfrequenz	750 Hz	750 Hz	750 Hz
Correction factors	Korrekturfaktoren	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
Operating temperature	Betriebstemperatur	-25...+75 °C	-25...+75 °C	-25...+75 °C
Protection class	Schutzklasse	IP67	IP67	IP67
Sensing face	Sensorfläche	PTFE	PTFE	PTFE
Housing material	Gehäusewerkstoff	brass, PTFE coated	brass, PTFE coated	brass, PTFE coated
Switching indicator	Schaltanzeige	built-in integriert	built-in integriert	built-in integriert
Connection	Anschluss	conn. M12 M12-Stecker	PUR, ultra-flex	conn. M12 M12-Stecker
Article code PNP, NO	↘	IWI12-N4PO68-A12	IWI18-S5PO35-A2P	IWI18-S5PO48-A12
Article code PNP, NC	↗	IWI12-N4PC68-A12	IWI18-S5PC35-A2P	IWI18-S5PC48-A12
Article code NPN, NO	↘	IWI12-N4NO68-A12	IWI18-S5NO35-A2P	IWI18-S5NO48-A12
Article code NPN, NC	↗	IWI12-N4NC68-A12	IWI18-S5NC35-A2P	IWI18-S5NC48-A12

Mind O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8. O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8 beachten.

shielded  
bündig  
M18×1 | 5 mm



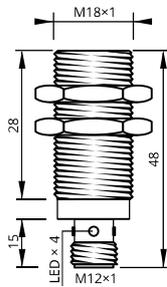
standard



shielded  
bündig  
M18×1 | 5 mm



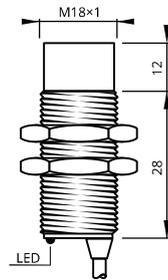
standard



unshielded  
nicht bündig  
M18×1 | 8 mm



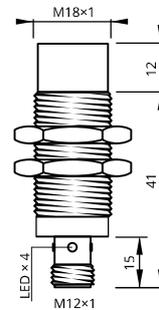
standard



unshielded  
nicht bündig  
M18×1 | 8 mm



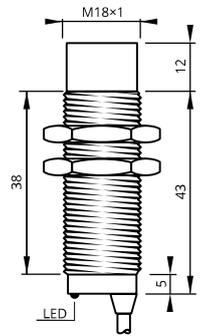
standard



unshielded  
nicht bündig  
M18×1 | 8 mm



standard



5 mm	5 mm	8 mm	8 mm	8 mm
10...30 V <sub>DC</sub>				
built-in integriert				
<8 mA				
200 mA				
built-in integriert				
<1.5 V @ 200 mA				
750 Hz	750 Hz	500 Hz	500 Hz	500 Hz
Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
-25...+75 °C				
IP67	IP67	IP67	IP67	IP67
PTFE	PTFE	PTFE	PTFE	PTFE
brass, PTFE coated				
built-in integriert				
PUR, ultra-flex	conn. M12 M12-Stecker	PUR, ultra-flex	conn. M12 M12-Stecker	PUR, ultra-flex
IWI18-S5PO55-A2P	IWI18-S5PO79-A12	IWI18-N8PO40-A2P	IWI18-N8PO53-A12	IWI18-N8PO55-A2P
IWI18-S5PC55-A2P	IWI18-S5PC79-A12	IWI18-N8PC40-A2P	IWI18-N8PC53-A12	IWI18-N8PC55-A2P
IWI18-S5NO55-A2P	IWI18-S5NO79-A12	IWI18-N8NO40-A2P	IWI18-N8NO53-A12	IWI18-N8NO55-A2P
IWI18-S5NC55-A2P	IWI18-S5NC79-A12	IWI18-N8NC40-A2P	IWI18-N8NC53-A12	IWI18-N8NC55-A2P

Xecro reserves the right to make minor changes without prior notification.  
Xecro behält sich das Recht auf geringe Änderungen ohne Ankündigung vor.

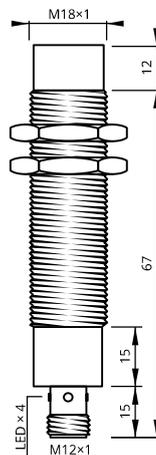
## Inductive Proximity Switch 3-Wire DC Weld-Field Immune

## Induktive Näherungsschalter 3-Leiter DC Schweißfest

unshielded  
nicht bündig  
**M18×1 | 8 mm**



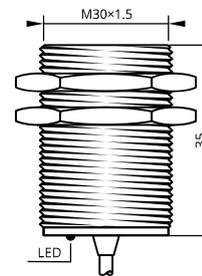
standard



shielded  
bündig  
**M30×1.5 | 10 mm**



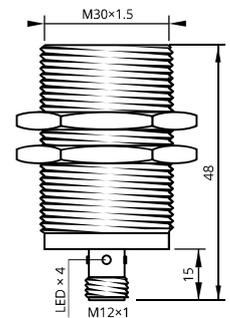
standard



shielded  
bündig  
**M30×1.5 | 10 mm**



standard



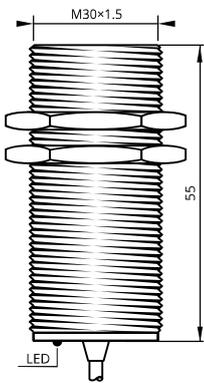
Sensing distance $S_n$	Schaltabstand $S_n$	8 mm	10 mm	10 mm
Operating voltage	Betriebsspannung	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>	10...30 V <sub>DC</sub>
Reverse polarity protection	Verpolungsschutz	built-in integriert	built-in integriert	built-in integriert
Current consumption	Stromverbrauch	<8 mA	<8 mA	<8 mA
Current load capability	Ausgangsbelastbarkeit	200 mA	200 mA	200 mA
Short circuit protection	Kurzschlussschutz	built-in integriert	built-in integriert	built-in integriert
Voltage drop	Spannungsabfall	<1.5 V @ 200 mA	<1.5 V @ 200 mA	<1.5 V @ 200 mA
Switching frequency	Schaltfrequenz	500 Hz	220 Hz	220 Hz
Correction factors	Korrekturfaktoren	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
Operating temperature	Betriebstemperatur	-25...+75 °C	-25...+75 °C	-25...+75 °C
Protection class	Schutzklasse	IP67	IP67	IP67
Sensing face	Sensorfläche	PTFE	PTFE	PTFE
Housing material	Gehäusewerkstoff	brass, PTFE coated	brass, PTFE coated	brass, PTFE coated
Switching indicator	Schaltanzeige	built-in integriert	built-in integriert	built-in integriert
Connection	Anschluss	conn. M12 M12-Stecker	PUR, ultra-flex	conn. M12 M12-Stecker
Article code PNP, NO	↘	IWI18-N8PO79-A12	IWI30-S10PO35-A2P	IWI30-S10PO48-A12
Article code PNP, NC	↗	IWI18-N8PC79-A12	IWI30-S10PC35-A2P	IWI30-S10PC48-A12
Article code NPN, NO	↘	IWI18-N8NO79-A12	IWI30-S10NO35-A2P	IWI30-S10NO48-A12
Article code NPN, NC	↗	IWI18-N8NC79-A12	IWI30-S10NC35-A2P	IWI30-S10NC48-A12

Mind O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8. O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8 beachten.

shielded  
bündig  
M30×1.5 | 10 mm



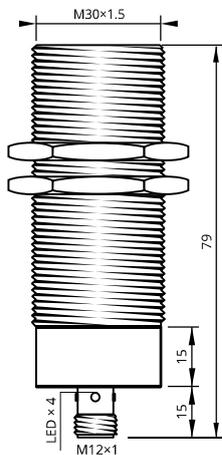
standard



shielded  
bündig  
M30×1.5 | 10 mm



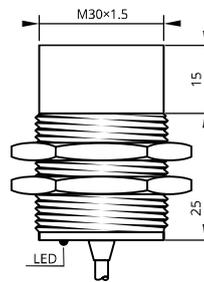
standard



unshielded  
nicht bündig  
M30×1.5 | 15 mm



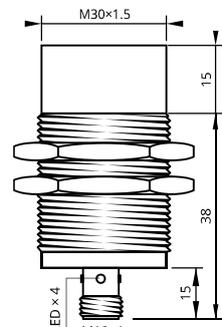
standard



unshielded  
nicht bündig  
M30×1.5 | 15 mm



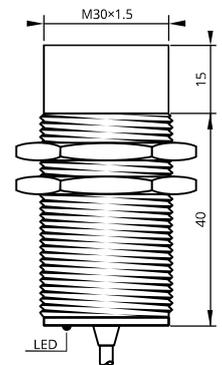
standard



unshielded  
nicht bündig  
M30×1.5 | 15 mm



standard



10 mm	10 mm	15 mm	15 mm	15 mm
10...30 V <sub>DC</sub>				
built-in integriert				
<8 mA				
200 mA				
built-in integriert				
<1.5 V @ 200 mA				
220 Hz				
Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85	Alu 0.45 · Brs 0.50 · SS 0.85
-25...+75 °C				
IP67	IP67	IP67	IP67	IP67
PTFE	PTFE	PTFE	PTFE	PTFE
brass, PTFE coated				
built-in integriert				
PUR, ultra-flex	conn. M12 M12-Stecker	PUR, ultra-flex	conn. M12 M12-Stecker	PUR, ultra-flex
IWI30-S10PO55-A2P	IWI30-S10PO79-A12	IWI30-N15PO40-A2P	IWI30-N15PO53-A12	IWI30-N15PO55-A2P
IWI30-S10PC55-A2P	IWI30-S10PC79-A12	IWI30-N15PC40-A2P	IWI30-N15PC53-A12	IWI30-N15PC55-A2P
IWI30-S10NO55-A2P	IWI30-S10NO79-A12	IWI30-N15NO40-A2P	IWI30-N15NO53-A12	IWI30-N15NO55-A2P
IWI30-S10NC55-A2P	IWI30-S10NC79-A12	IWI30-N15NC40-A2P	IWI30-N15NC53-A12	IWI30-N15NC55-A2P

Xecro reserves the right to make minor changes without prior notification.  
Xecro behält sich das Recht auf geringe Änderungen ohne Ankündigung vor.

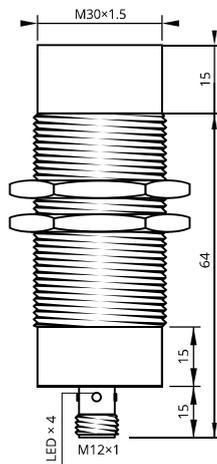
Inductive Proximity Switch  
**3-Wire DC Weld-Field Immune**

Induktive Näherungsschalter  
**3-Leiter DC Schweißfest**

unshielded  
nicht bündig  
**M30×1.5 | 15 mm**



standard



Sensing distance $S_n$	Schaltabstand $S_n$	15 mm
Operating voltage	Betriebsspannung	10...30 V <sub>DC</sub>
Reverse polarity protection	Verpolungsschutz	<b>built-in</b> integriert
Current consumption	Stromverbrauch	<8 mA
Current load capability	Ausgangsbelastbarkeit	200 mA
Short circuit protection	Kurzschlusschutz	<b>built-in</b> integriert
Voltage drop	Spannungsabfall	<1.5 V @ 200 mA
Switching frequency	Schaltfrequenz	220 Hz
Correction factors	Korrekturfaktoren	Alu 0.45 · Brs 0.50 · SS 0.85
Operating temperature	Betriebstemperatur	-25...+75 °C
Protection class	Schutzklasse	IP67
Sensing face	Sensorfläche	PTFE
Housing material	Gehäusewerkstoff	brass, PTFE coated
Switching indicator	Schaltanzeige	<b>built-in</b> integriert
Connection	Anschluss	conn. M12 M12-Stecker
Article code PNP, NO	┌—	IWI30-N15PO79-A12
Article code PNP, NC	└—	IWI30-N15PC79-A12
Article code NPN, NO	┌—	IWI30-N15NO79-A12
Article code NPN, NC	└—	IWI30-N15NC79-A12

Mind O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8. O ≠ 0, I ≠ I ≠ 1, S ≠ 5, B ≠ 8 beachten.

